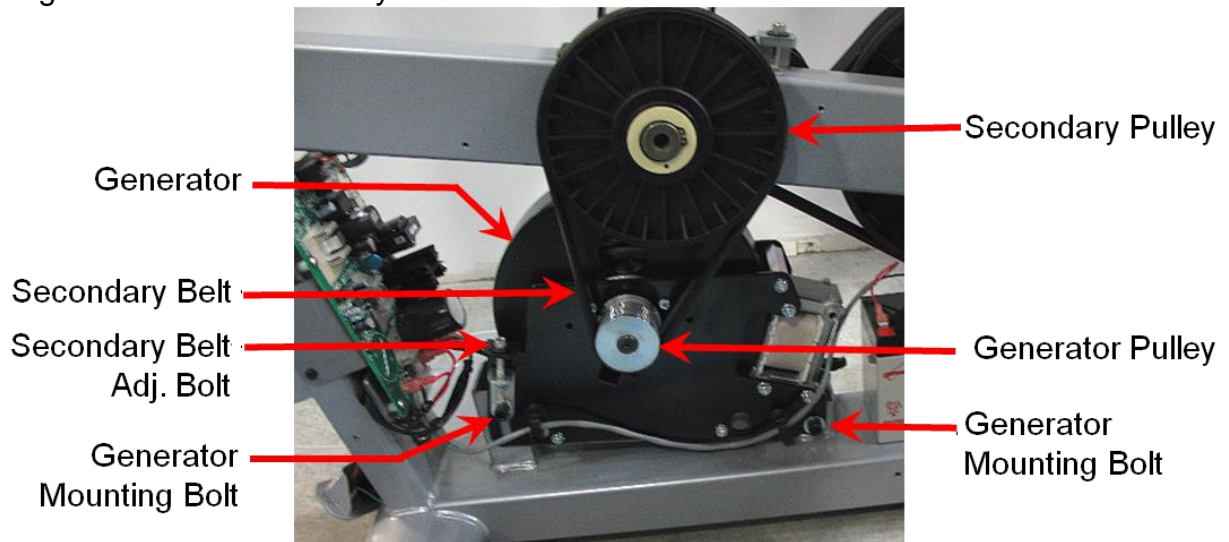


Replacing the Secondary Belt

1. Remove the top, rear, left and right covers per procedure 10.1.
2. Loosen but do not remove the four generator mounting bolts.
3. Remove tension from the secondary belt by loosening the secondary belt adjustment bolt mounted on the generator. See Diagram 10.3.1.

Diagram 10.3.1 - Secondary Belt



4. Lift the generator, it will pivot on the rear mounting bolts, to remove the generator's weight from the secondary belt then remove and discard the secondary belt.
5. Lift the generator and place the replacement secondary belt in its mounting position around the generator and secondary pulleys.
6. Tension the secondary belt per Procedure 8.3.
7. Torque the four generator mounting bolts to 100 inch pounds. Recheck the belt tension, if it is no longer correct, slightly loosen the four generator mounting bolts and return to step 6.
8. Replace the covers per Procedure 10.1.